



## Material - ASME SB-584 C86500

### Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.500 - 1.500	As-Cast	
Iron	Fe %	0.400 - 2.000		
Manganese	Mn %	0.100 - 1.500		
Ni + Co	Ni% + Co%	1.000 max.		
Lead	Pb %	0.400 max.		
Tin	Sn %	1.000 max.		
Zinc	Zn %	36.000 - 42.000		
Copper	Cu %	55.000 - 60.000		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	448 min.
			Yield Strength in Mpa	172 min.
			Elongation in %	20 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C86500	UNS	USA	Rod, Bar, Tube and Shapes
B147-8A	ASTM	USA	Casting
SB-505 C86500	ASME	USA	Casting
C86500	SAE	USA	Casting
CA865	SAE	USA	Casting
SAE 43	SAE	USA	Casting
C86500	AS	Australia	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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